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When performing any maintenance on Allison 250 series engines always
an up-to-date current manual. Compare the revision status of the
manual you intend to use with the revision status of the ...

~~Common maintenance events on the Allison 250 C20 ...~~

Allison adopted a reverse-airflow engine configuration for the Model
250: although air enters the intake/compression system in the
conventional fashion, the compressed air leaving the centrifugal
compressor diffuser is ported rearwards via two transfer pipes, which
go around the outside of the turbine system, before the air is turned
through 180 degrees at entry to the combustor.

~~Allison Model 250 — Wikipedia~~

Originally developed as the T63 to meet a US Army requirement for a
250 shp turboshaft, the Series I M250 has spawned an entire family of
small turbine engines. A program of continuous development has
resulted in today's range of Series II and Series IV engines, which
power many of the world's most popular helicopters.

~~M250 turboshaft — Rolls Royce~~

The Allison 250-C18 is a 2-spool, reverse-flow, gas turbine engine
with a 6-stage axial-flow, 1-stage centrifugal-flow, compressor
section, and a 4-stage axial-flow turbine (2-stage gas producer, and
2-stage power turbine). The 250-C18 is rated at 317 shaft horsepower
at 51,600 r.p.m., N1 (6,000 r.p.m. N2).

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